

# Is There a Role for Produced Water Treatment in the Shale Plays?

Introduction: Open Discussion of Water Issues



## Water Use is Increasing: Reuse is Attractive





## The Upcoming Wall of Water





Photo Source: Bloomberg.com



#### Wall of Water Context



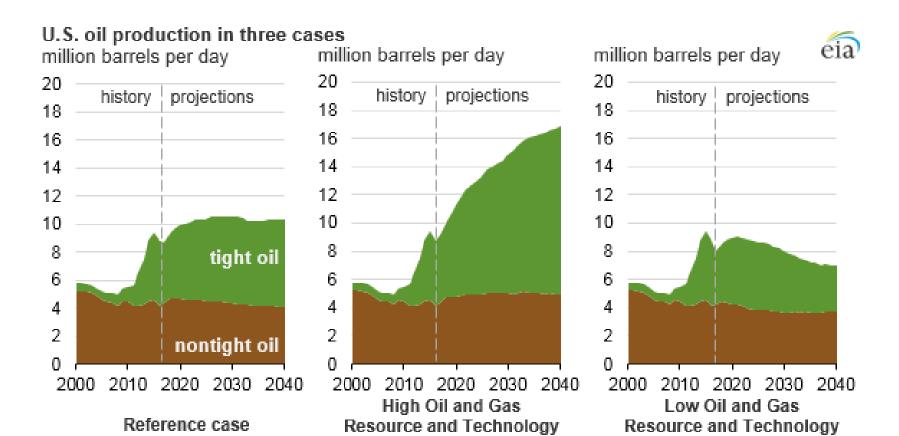


Photo Source: EIA, US Energy Information



## Other Key Drivers

Difficulty permitting SWDs and induced seismicity

Local environmental incentives and subsidies

Limited freshwater availability (Texas and New Mexico and Colorado)

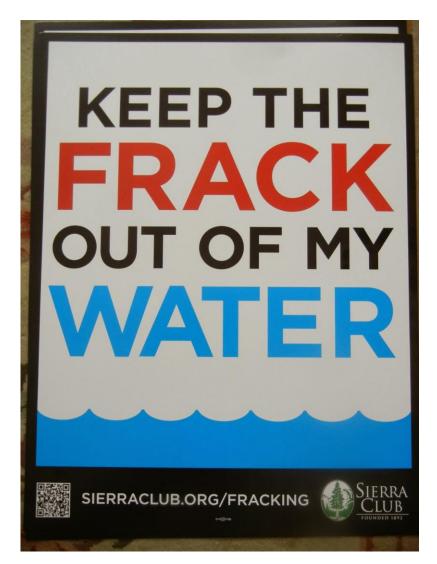
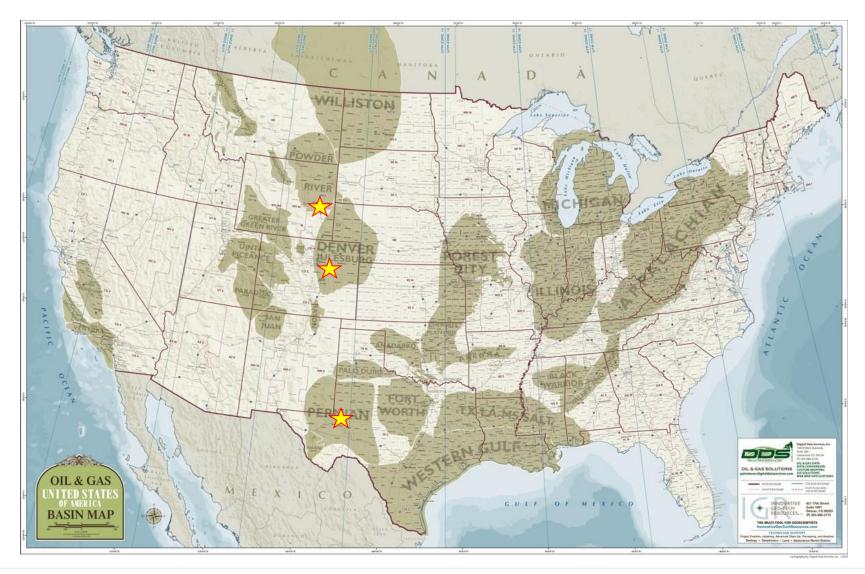


Photo Source: Sierra Club



## The search for one size fits all?







## Unconventional Water Variability is High





## **Treatment Objectives**



#### For drilling/stimulation reuse:

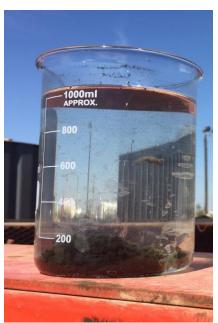
Focus on TSS, metals and disinfection

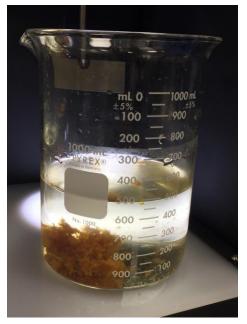
#### For agricultural and surface water:

Include TDS, TIN and TOC controls











## Reuse in Hydraulic Fracturing

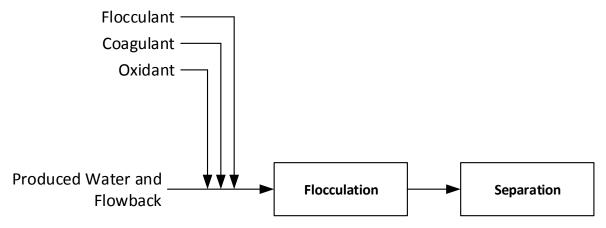


#### Conventional Treatment Approach

Already have widespread adoption. Permian companies achieving as much as 85% produced water reuse.

Typical reported cost range: \$0.30-\$0.50/bbl

Economics are entirely dependent on ability to manage upsets and optimize throughput.





### Visual Process Overview











Raw PW

Oxidized PW

Coagulated PW

Flocculated PW





### Floc and Float Video











## Portable Reuse Site Concept: 30 kbpd

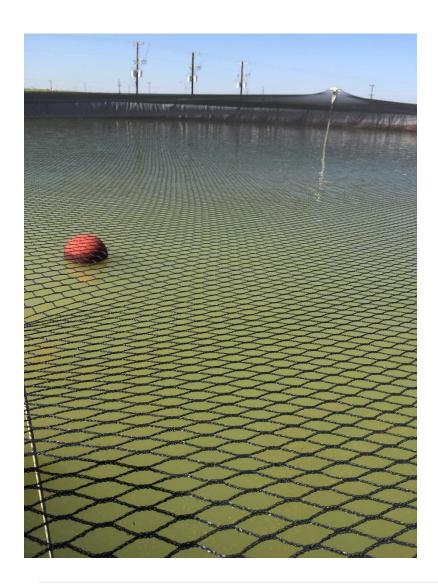






## Treatment Target: Frac Reuse Quality





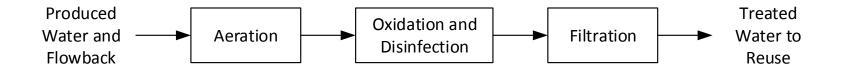




## Modern Reuse Approaches



#### Focus: Simplification and Cost Optimization







#### Considerations for Fracs



#### Biogrowth in Topsides Equipment



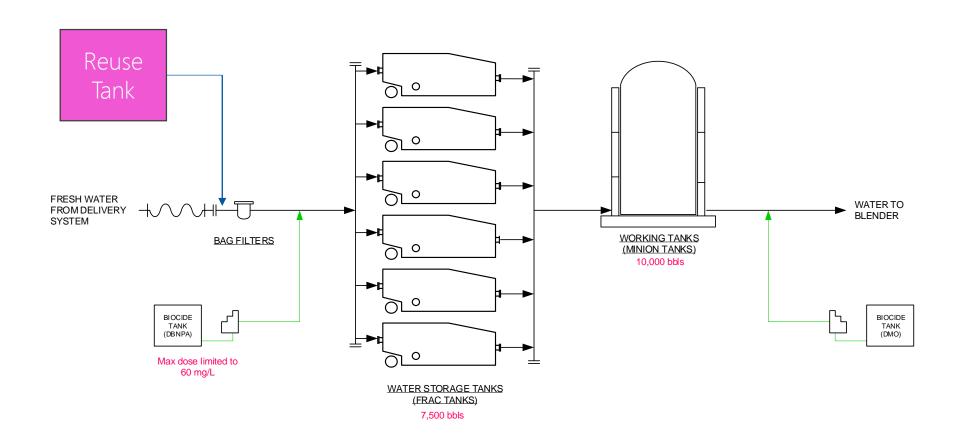




#### Considerations for Fracs



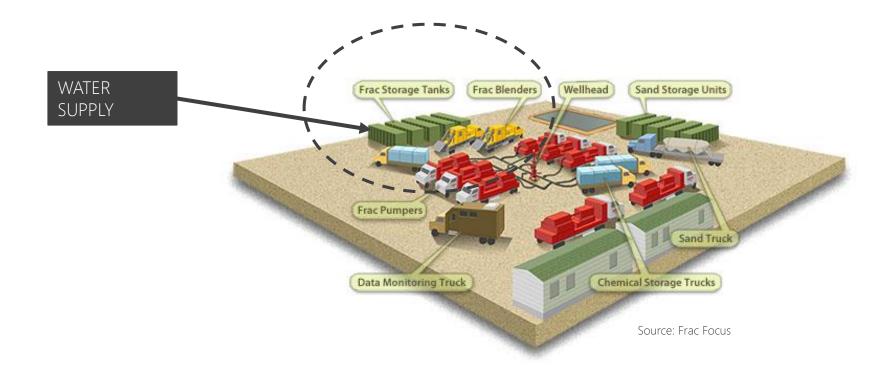
#### **Topsides Water Process - DJ**





#### Considerations for Fracs







## Managing The Wall of Water



#### The Future of Produced Water Management

Once in a lifetime opportunity to return treated PW to the hydraulic cycle.

Regulatory work required to ensure stakeholder safety

Process safety and reliability are critical

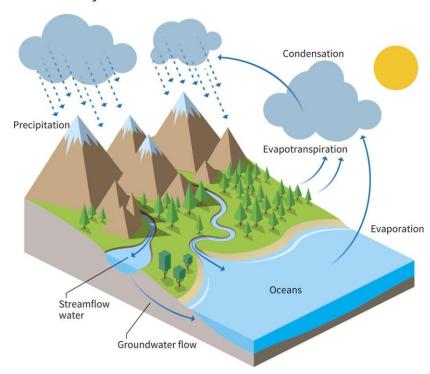
Combination projects with industrial reuse component are beneficial.

New regulations focus on more challenging constituents:

Total Inorganic Nitrogen

Whole Effluent Toxicity

Sodium Adsorption Ratio





## Moderate Salinity Approach



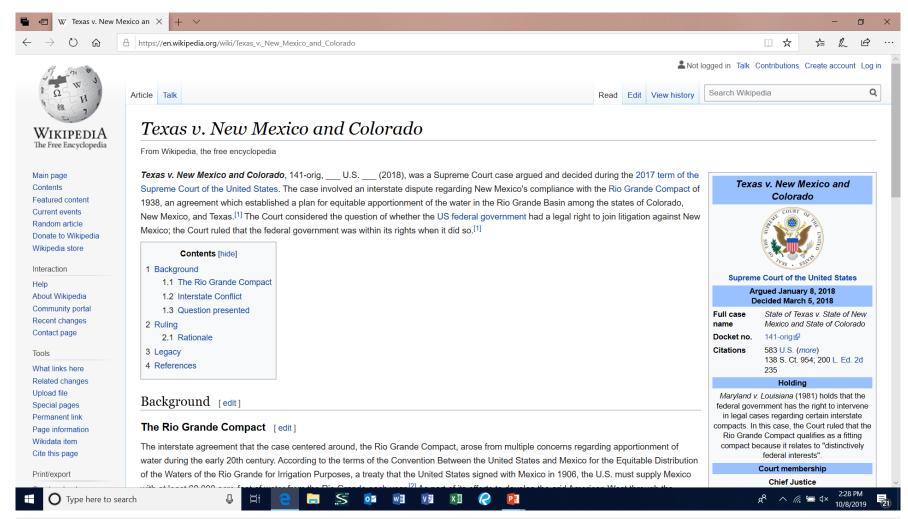
(25,000-40,000 ppm TDS)

Constituent	Technology Options Piloted
Free oil	Flocculant, Dissolved Air Flotation (DAF), Nutshell Filter (NSF)
Iron and metals	Oxidant, Flocculant, DAF, NSF
TSS	Oxidant, Flocculant, DAF, NSF
BTEX	NSF, Granulated Activated Carbon (GAC), Advanced Oxidation Process (AOP), MBR, RO
Bacteria	Oxidant
Nitrogen	Ammonia, Nitrate, Nitrite at MBR, RO, AOP
Radionuclides	Flocculant, DAF, RO
Inorganic salts	RO



#### **Delaware Basin Focus**

#### Texas vs. New Mexico and Colorado





## Delaware Basin Provides a Unique Opportunity



Photo Source: Green Sahara



