

## Water Management Cost Savings **Achieved though Service Integration** and Automation Technologies October 7, 2019

26th International Petroleum Environmental Conference October 7-9, 2019 San Antonio, Texas, USA



TETRA

Neptune





- ALA





## Outline

- Overview of TETRA Technologies Inc.
- Water Management Systems for Unconventional Well Applications
- Historical View of Water Management Costs
- Service Integration through Automation for Movement, Handling, Recycling / Treating Produced Water
- Cost Savings
- Success Stories



2

## **Our Services**

- Clear Brine Fluids and Completion Fluid Services
  - » The only vertically integrated provider  $\implies$  R&D / manufacture/ deliver » We service both the industrial and oilfield markets

  - » Innovative technologies for reservoir drill-in, workover and completions applications
- Water & Flowback Services
  - » Fresh & Produced Water Transfer
  - » Water Treatment
  - » Storage and Containment
  - » Pipeline Construction

Automation and Remote Monitoring

- Compression
  - » Largest vertically integrated compression company
  - » Wide range of HP to address customer gas lift and gathering solutions



- > Water Blending
- Pond Lining
- Flowback and Sand Management





#### Water & Flowback Services

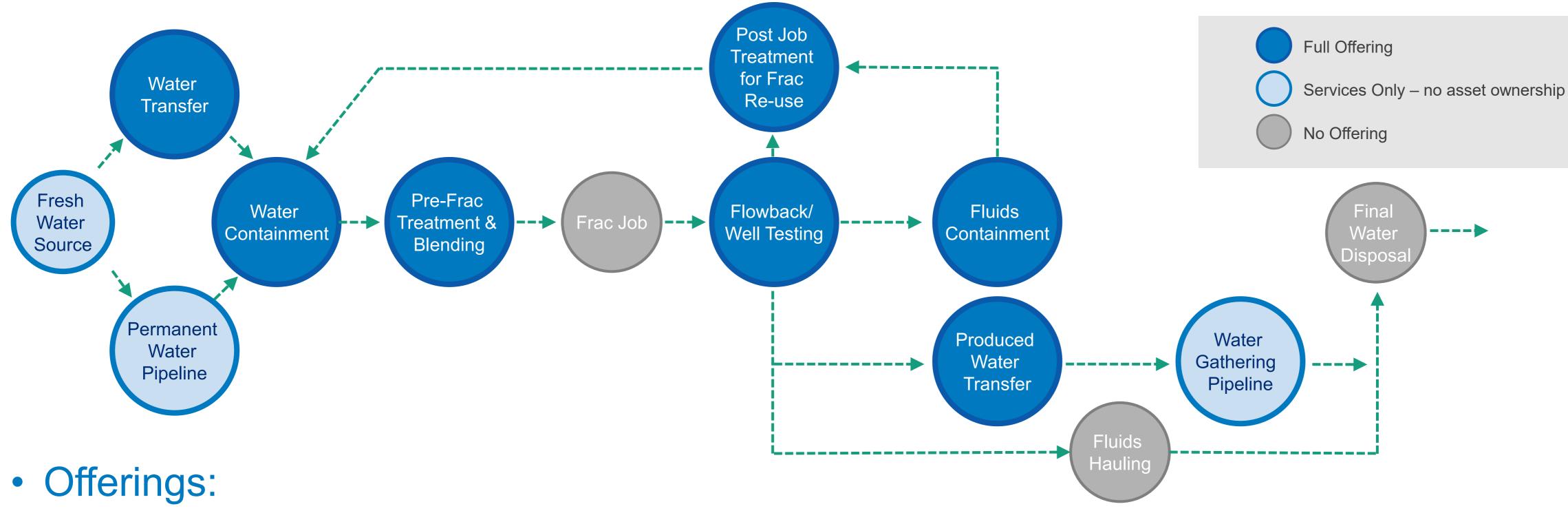












- Fresh Water Transfer Produced Water Transfer Pit Lining Pipeline Construction > Containment

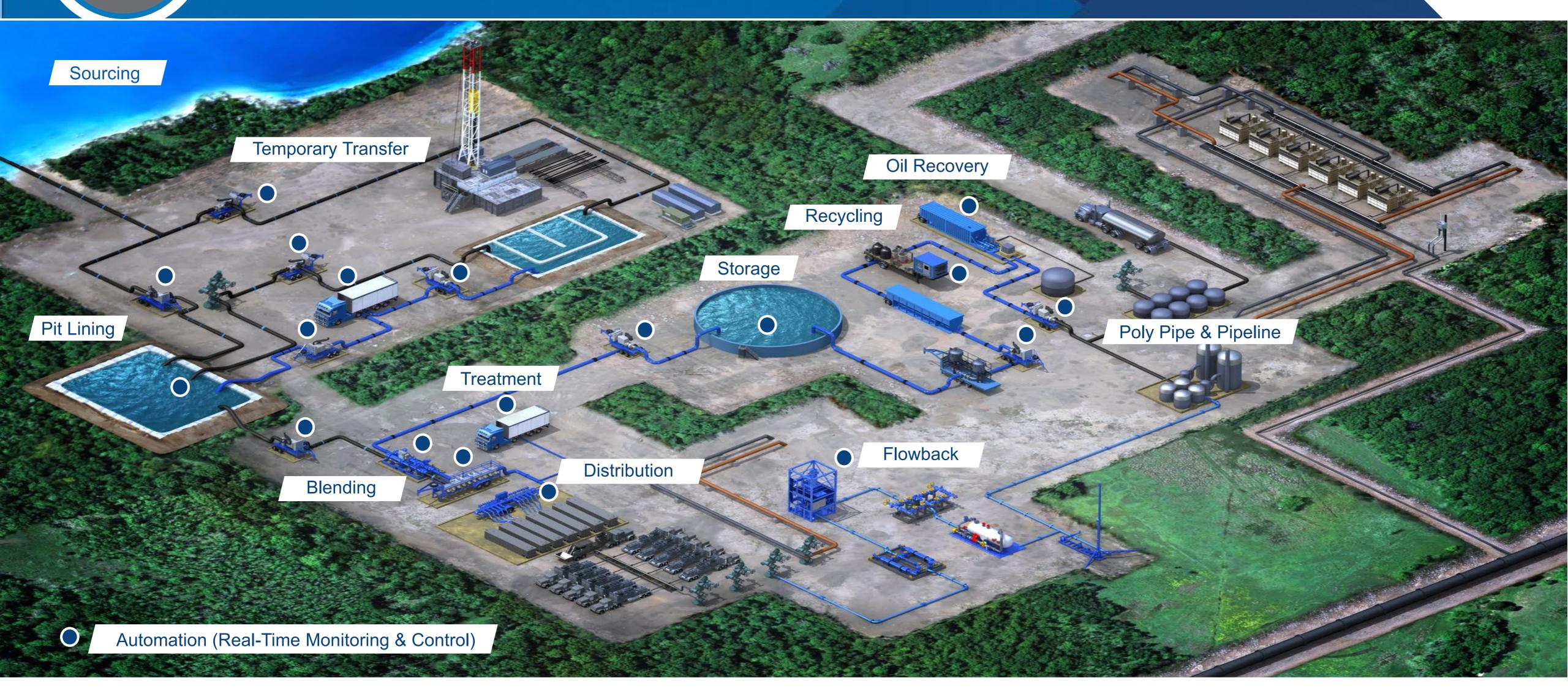


Treatment and Recycling

Flowback and Testing

Automation and Monitoring

## Water Management – Full Cycle Drilling / Hydraulic Fracturing / Flowback / Production



©2019 TETRA Technologies, Inc.







# Water Management Without Recycling Produced Water

Fresh Water (Surface Source)

\$0.25 - \$1.25 / bbl.

Fresh Water (Sub- surface Source)

> Fresh Water Treatment

Water Distribution

> Frac Operation

Estimated Cost for Fresh Water, Trucking and Disposal

©2019 TETRA Technologies, Inc.



Trucking and Disposal \$0.50 – \$2.50 / bbl.

Flowback







# Water Management With Recycling Produced Water

Fresh Water (Surface Source)

-0.25 - \$1.25 / bbl.

Fresh Water (Sub- surface Source)

> Blended Water Treatment

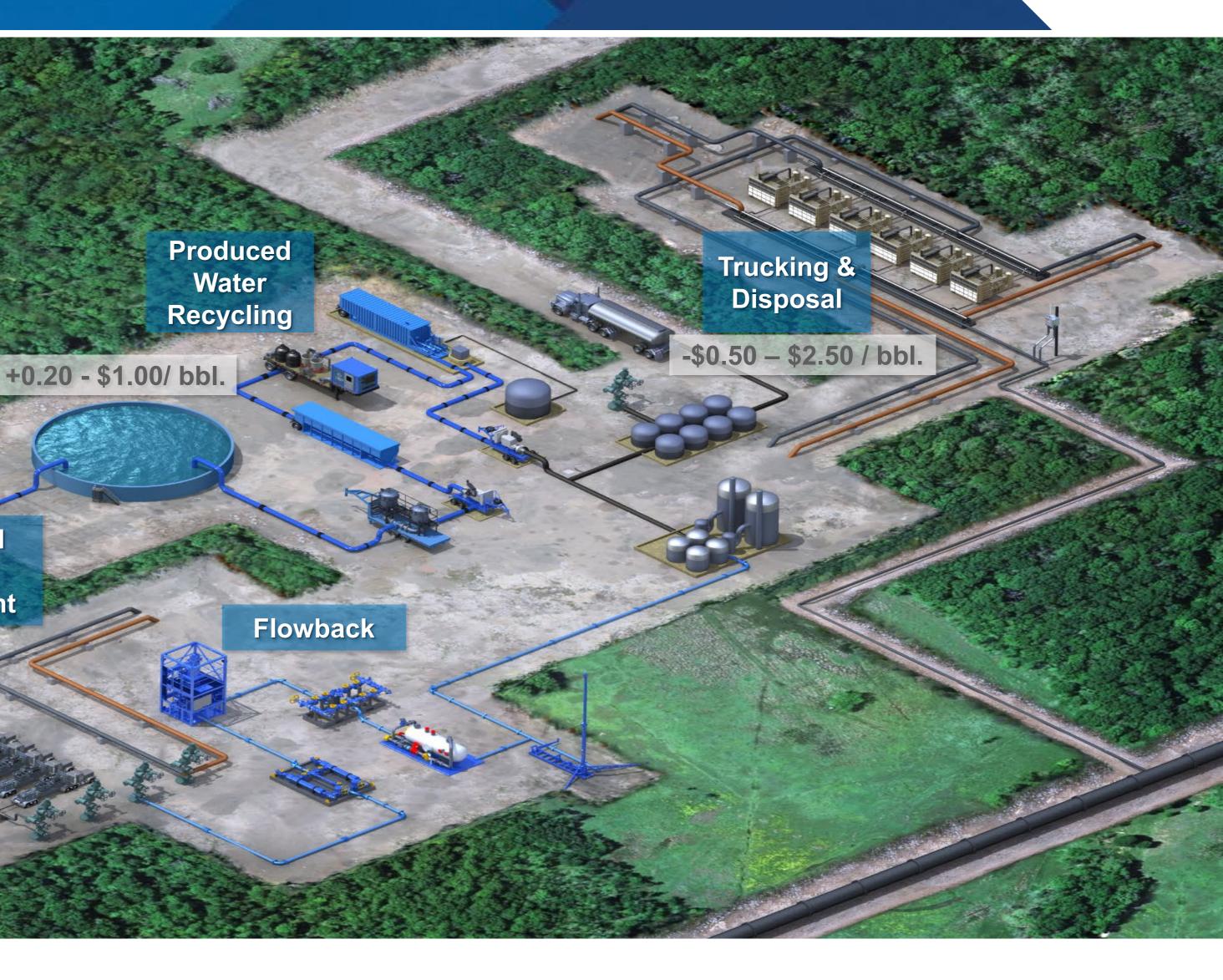
Water Distribution

> Frac Operation

Estimated Cost for Fresh Water, Trucking and Disposal

©2019 TETRA Technologies, Inc.









# Water Management With Produced Water Recycling + Automation

Fresh Water (Surface Source)

-\$0.70 / bbl.

Fresh Water (Sub- surface Source)

> Blended Water Treatment

Water Distribution

> Frac Operation

Estimated Cost for Fresh Water, Trucking and Disposal

©2019 TETRA Technologies, Inc.



Additional Cost Savings and Risk Mitigation Enabled with Automation & Monitoring

> Produced Water Recycling

+0.20 - \$1.00/ bbl.

Trucking and Disposal -\$0.50 - \$2.50 / bbl.

Flowback







## **LEADERSHIP IN WATER TRANSFER**

### >First mover in deployment of lay flat hose

### Single Jacket hose water transfer system

• Economical for fresh water transfer

#### ➤TETRA Steel<sup>™</sup> water transfer system

• Only double-jacketed lay flat hose, UV-resistant hose on the market

#### Reduced customer risk

Highest flowrates and operating pressure

#### >Market leader for produced water transfers

 Recently approved by the Alberta Energy Regulators ("AER") to transfer produced water



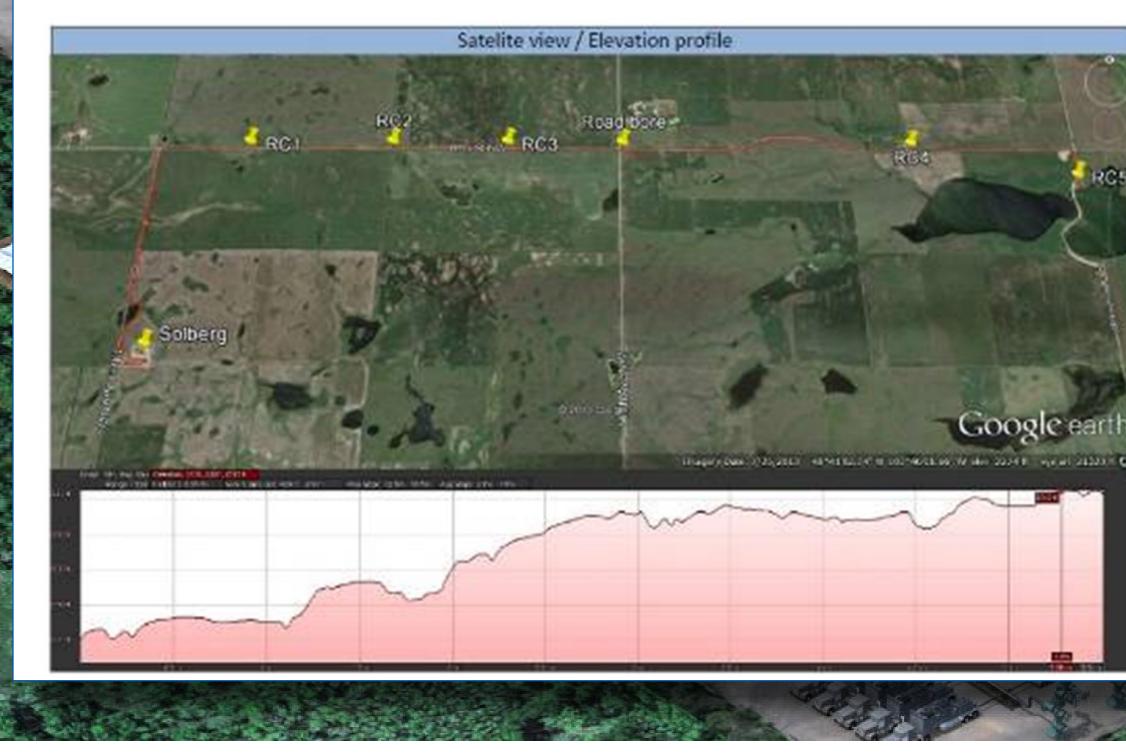






## LEADERSHIP IN WATER TRANSFER

### **Engineering and Optimization of the Route**



©2019 TETRA Technologies, Inc.



#### **Hydraulics Calculator**

- Transfer Distance
- Water Volume and Rates
- Elevation Changes

TETRA Technologies - PFD Calculator

lob name	Halcon - 5	TATE Moline frec				Date	October 2	7, 2015				
Located	Willston,	ND				PPD #						
Start	48 24'04.4	IO N			1	0y	111					
End	105 57108.	.32 W			J		-		¥4.6			
Comments	If alcon freak	water free. Transfer from	TETRA STEEL	NV.TER2 Impor	undment on N	as ped to ST.	ATE Moline fre	с.				
Rate	70	BBL 2940	GPM	]	System		TETRA" S	Real 1200		Focus	ed on E	ine
Rate Distance Also(f))	20 Elevation Abs.(1)	RBL 2940 Point ID / Description	GPM Homes (5001)	Hydrosz, Lons (pS)	System Friction Loss (ps)	Coupling Loss (ES)	TETRA* S Filter pod (units)	Road crossing (units)	Total Loss (psi)	Focu: Pressue @ Initi (ps)	Pump Input (159)	ine Pi
Distance	Elevation		Hann		Friction Loss	Los	Filter pod	Road	Total Loss (psi) 00	Pressue @ Iniut	Pump	
Distance AUG/(1)	Elevation Ads.(1)	Point ID / Description	Hann	Loss (psi)	Friction Loss (p5)	Los	Filter pod	Road	(05)	Pressue @ Init (ps)	Pump Input (ps)	
Distance Abs.(ft) 0.0	Elevation Abs.(1) 1985 0	Point ID / Description	Hann	(psi) 0.0	Friction Loss (pSi) 0.0	Los	Filter pod	Road	(k:q) 0.0	Pressue © Iniut (psi) 0.0	Pump Input (ps)	



ocused on Energy. Dedicated to Service & Safety

Distance Abs.(ft)	Elevation Abs.(1)	Point ID / Desadption	Howe (6001)	Hydrost Loss (0%)	Friction Loss (p5)	Coupling Loss ((5)	Filter pod (units)	Road crossing (units)	Total Loss (0%)	Pressue Ø Inid (psi)	Pump Input ((S)	Pump ID	Pressure © Outlet (ps)	Une Volume (BBL)	PACIES W. Hanser P. spite (147)	VD Hydro (psi)
0.0	1955.0	Nice impoundment		0.0	0.0				0.0	0.0	70.0	5	70.0	0.0	51.8	55
246.0	1937.0			0.9	1.5				2.5	67.2			67.7	39.9	31.9	2.6
3069.0	1937.0		2.0	0.0	50	0.1			5.3	62.6			62.6	172.3	32.3	3.6
1499.0	1913.0			2.6	2.7				53	\$7.3			\$7.3	241.3	32.5	0.0
1977.0	1941.0		10	-0.*	10	DD			2.2	55.2			33.2	438.4	42.8	0.9
2465.0	1952.0		1.0	-5.9	3.1	0.0			-0.7	55.9			55.9	394.2	55.0	4.5
3562.0	1932.0	Cast of bridge	2.0	0.0	4.5	0.1			1.6	54.4			51.4	505.8	33.0	4.9
4035.0	1952.0	calvert	2.0	0.0	3.5	0.1			55	45.8			45.8	855.5	554	4.8
4657.0	1951.0	wett of bridge	1.0	-0.4	5.6	0.0			5.2	40.6			40.6	789.9	33.6	5.2
6706.0	1933.0	Location	4.0	0.9	12.6	0.2			13.6	22.0			27.0	2052.5	34.6	4.2

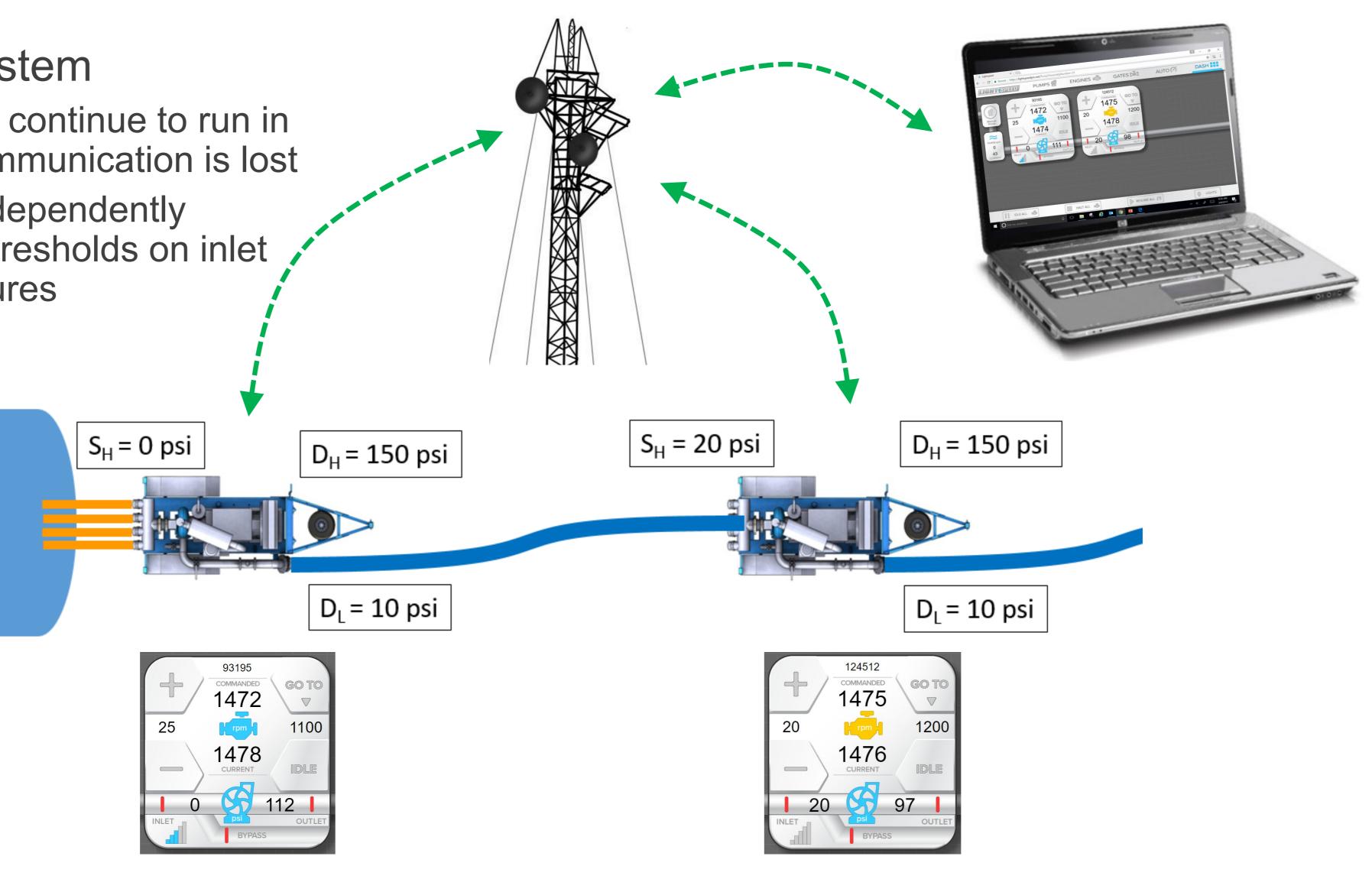
Pamps	5		Pump types
Kato type (A.B.C)	A	4	ectry, sola can Worker
Reveise (1)	1935.00		403 yr, 3048 CV7/Current
Ann. Pressure (*)	51.67	c .	\$296, 9043 (06Ve)/Come
outsion (int )- own + high (int)	0.00	0	stang, sola solicomen
in, Total numbers bread (% pp)	-100		100-9, 4-8
nd, Obstangs hear (it ga)	22.25		1499,00
notal Dynamic need (n)	\$13.23	,	
and and and	1500.00		
other (new week) (1)	12.00		
01044,0490448(cv0	2.22		





## Cellular based system

- » However, pumps continue to run in unison, if cell communication is lost
- » Each pump is independently calibrated with thresholds on inlet and outlet pressures







**LEADERSHIP IN TREATMENT & RECYCLING** 

### Blending Controller

- Conserves fresh water by blending reclaimed produced water "on the fly"
- Optimal fracturing fluid that meets customer water specifications

#### Blending Manifold

 Homogenous blend of fresh and produced water at all discharge ports

### Distribution Manifold

- Ensures frac tanks are optimally supplied with water
- Minimizes environmental and personnel risks

### CLO2 and SwiftWater Advanced Treatment System

Provides continuous and accurate chemical dosage volume

#### >Oil Recovery After Production Technology ("ORAPT<sup>™</sup> separation units")

• Separate oil from produced water up to 35,000 bpd







# **TETRA's Lowest Cost per Barrel** Integrated Solution

#### % Job Cost Savings

Personnel savings Sourcing, Trucking, Disposal Savings Automation & Recycle Costs **Total Job Savings** 

2 People

6 People

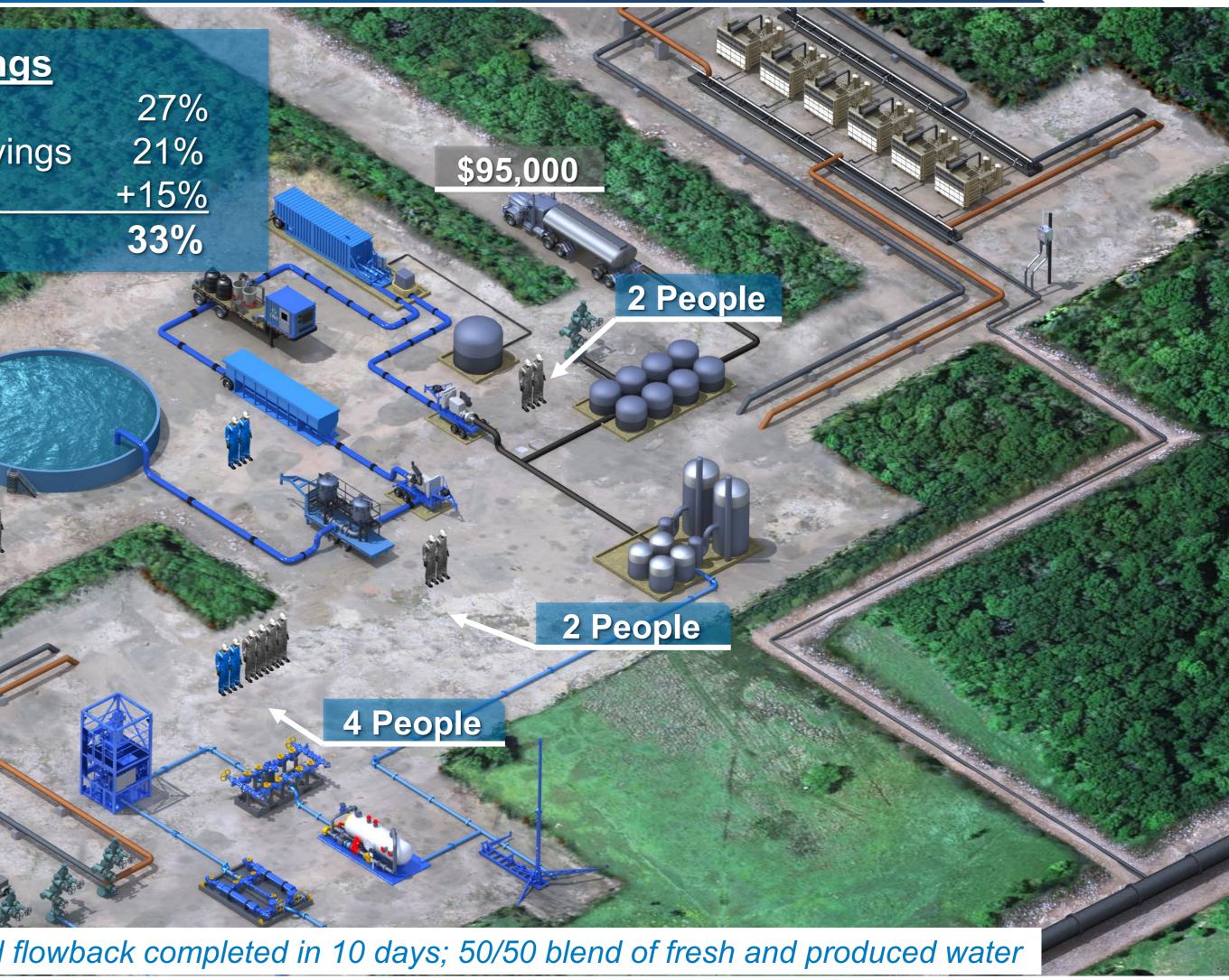
2 People

% of savings based on 500,000 bbls; frac completed in 15 days and flowback completed in 10 days; 50/50 blend of fresh and produced water

©2019 TETRA Technologies, Inc.

\$150,000

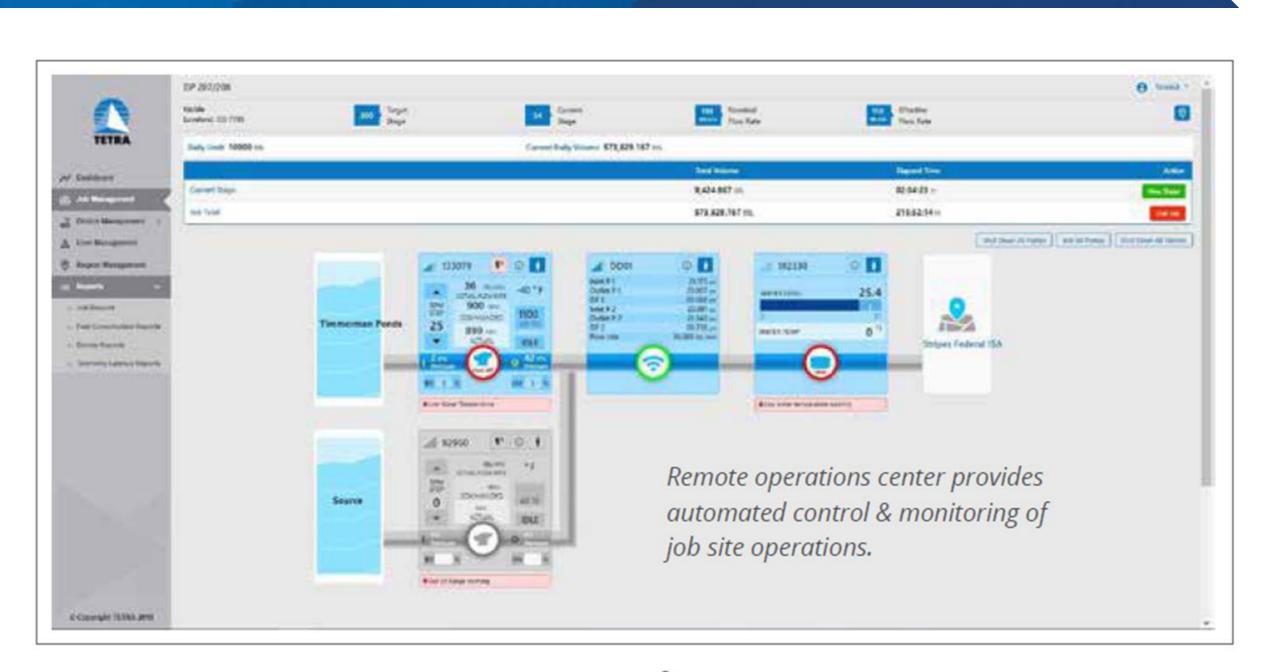


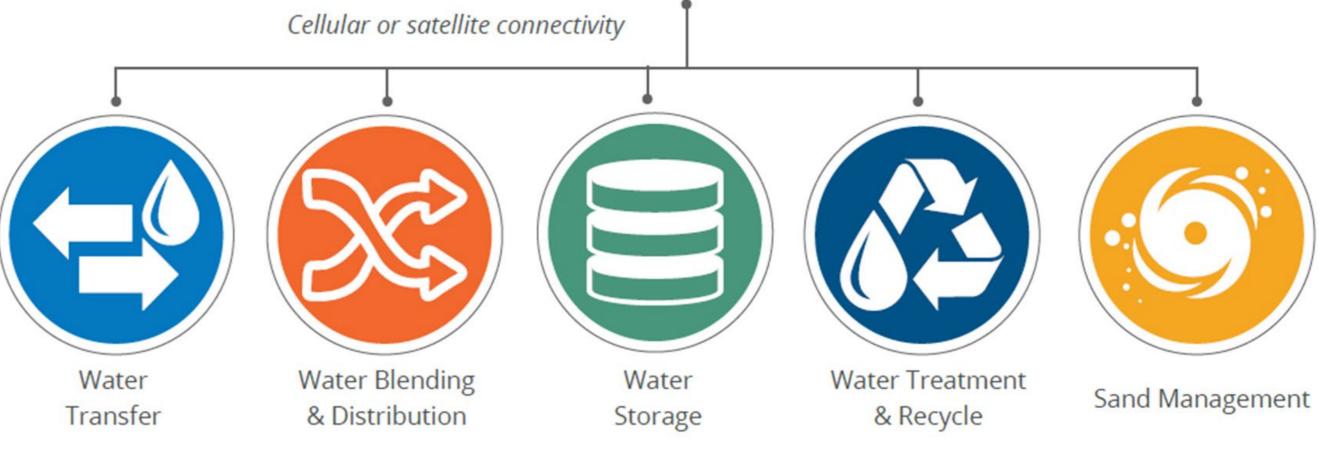




# Water Management Transparency

- Water Volume
- Pumping Rate
- Water Quality
- Chemical Use Solids
- Recovery (recycling & flowback)
- Fuel Usage
- Personnel Usage
- NPT











## SUCCESS STORY #1 **Produced Water Recycling Project 4 Well Zipper Frac**

> Total produced water treated for reuse: 1,300,000 bbls

Client cost savings of ~\$500,000

Less fresh water sourced and used

Less produced water trucked and disposed







## SUCCESS STORY #1 **Produced Water Recycling Project** Multi-Well / Multi-Year

The 1<sup>st</sup> of multiple new recycling facilities started in July 2018

50K bbls. per day capacity

Expanding to 100k bbls per day

Volume contingent on availability of raw produced water

NORM is kept in a concentrated solution, acidized and disposed

Blending produced and fresh water at the frac site

CLO2 treatment for bacteria "on the fly"



**TETRA Steel transfers** the produced water









**TETRA SwiftWater DISC FILTRATION** TETRA SwiftWater Water Recycling System Above Ground Storage for Produced Water **CLARIFIERS** SWAT AST 99 Treated water to storage

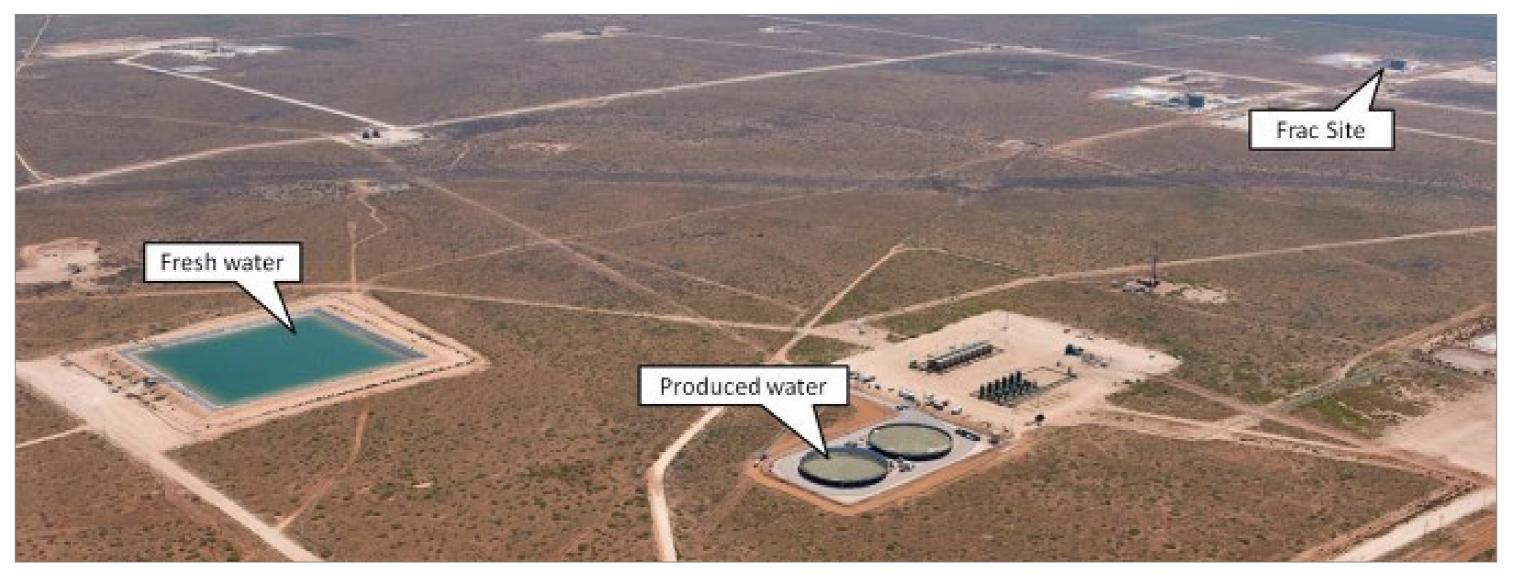






## SUCCESS STORY #2 **Produced Water Recycling Project Multi-Year / Multi-Well**

Produced Water Usage up to 55% depending on availability > No Impact on Stimulation 35 wells Decreased Fresh water used by 4,781,000 BBL (2 projects)  $\geq$  Total water blended and sent to frac: 13,660,000 BBL (35% avg) > Estimated savings of \$3,500,000\* in water sourcing and disposal cost > 8,500 BBL sellable oil extracted from water (approx. \$320,000) > Assurance of supply has greater value than financial implications





17



