Horizontal Directional Drilling for Water Supply Applications

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History of Horizontal Water Wells

- Horizontal/Directional Oil Wells in the 1930s Present
- Directional "River Crossings" in the 1970s
- Environmental Applications for the Department of Energy in 1988
- Utilized for Most Remediation Applications by 2018
- Water Well Applications
 - "Raney Collector Wells"
 - Hillside wells
 - Horizontal Directional Installations

Applications/Advantages of Horizontal Wells

Allows screen placement in areas unreachable for traditional vertical wells

- Target thin aquifers
- Screens can cross fractures/bedding planes
- Screen can be placed under surface water bodies
- Well heads are not directly above the screen.
 Can place screens directly under surface locations which are inaccessible to drilling equipment.

Directional Control/Steering

- The drill string is steered by pushing the drill pipe against an asymmetric bit with a hydraulic jet; "duck bill" or bent sub
- The force against the bit or sub forces the drill pipe in direction of the bit orientation
- When the entire assembly is rotated, the drill string goes straight
- A sensor behind the bit sends the direction/orientation of the bit to the surface





Directional Control/Steering



Mud Rotary Drilling Method

- Maintain hole stability
- Remove cuttings
- Limit drilling fluid loss to the formation
- Cool bit and steering tools



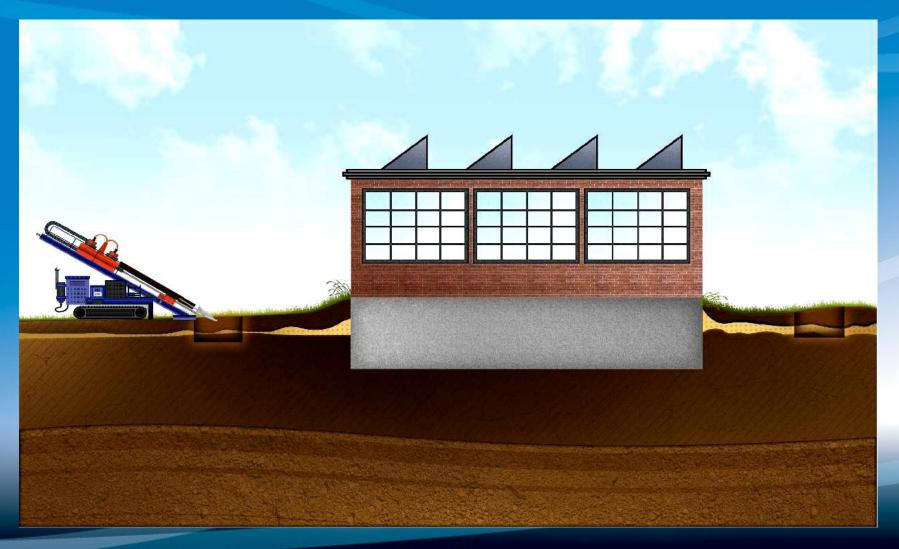
Well Materials (Screen & Casing)

Two Main Considerations

- Strength
 - The materials must have sufficient tensile strength for installation and collapse strength for long term horizontal operation
- Open area
 - Water supply wells are designed with high open area for maximum flow rates



Continuous Well Installation



- Shallow, thin surficial aquifer
- Directly connected to perennial stream
- Vertical well screens dewatered in summer months or periods of low stream flow



- Horizontal Vertical Well Couplet
 - Vertical well installed and accurately surveyed
 - Horizontal well drilled in close proximity to vertical well
 - Horizontal screen section hydraulically tied to vertical well screen section – no physical connection



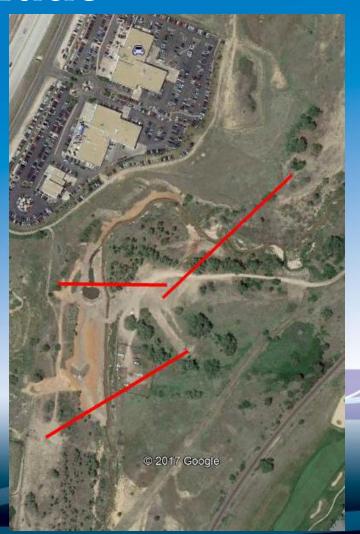
Horizontal Vertical Couplet – Continuous Installation



- Six wells installed
 - All wells drilled as continuous (double ended)
 - Average length 585'
 - Screen depth 40' bgs
 - Five wells completed as couplet
 - One well completed as "stand alone"
 - 6" diameter steel screen and casing
 - Screen both slotted and specialty designed "armored rod-based wire-wrapped"













Well development

Jetting, airlift pumping

Well performance

- Horizontal-vertical well couplets produce more than twice as much water as vertical wells alone
- Yield from lateral well is very dependent on proximity to vertical well
 - Closer the wells are the greater the flow from lateral to vertical
 - Yield is highly dependent on soil's hydraulic conductivity between the two wells
- Stand-alone horizontal well with pump out-produces couplets

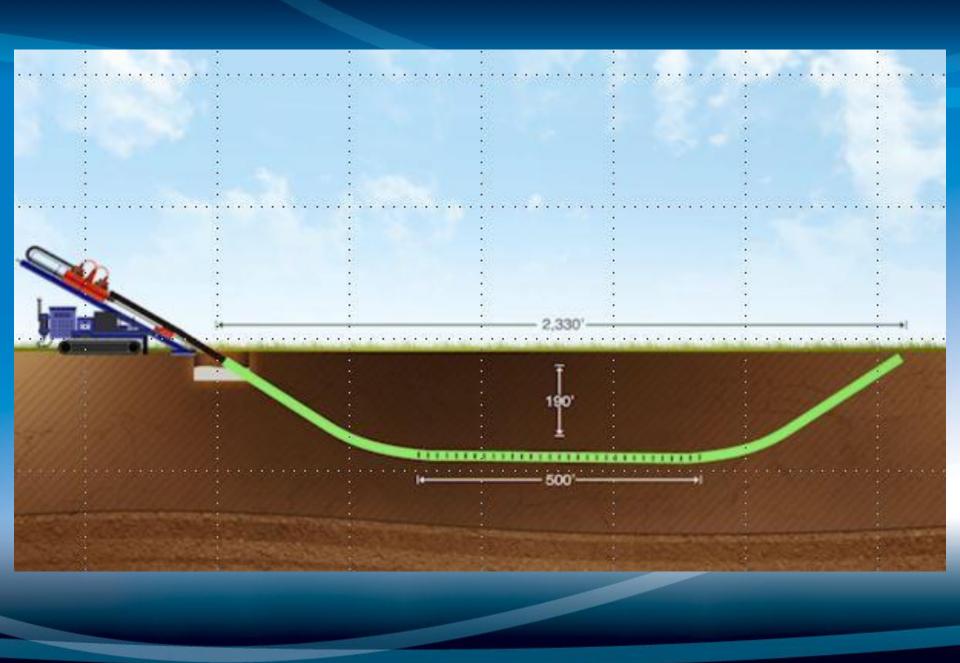
New Solutions to Old Challenge Texas

- Deep surficial aquifer
 - Top of aquitard about 200' bgs
- Ground water elevations dropping over time
- Vertical well screens are becoming dewatered
- Vertical wells pumping about 50 gpm



New Solutions to Old Challenge Texas

- The plan, based on surface resistivity and test hole drilling
 - Continuous well double ended
 - 2,000'+ long
 - Screen depth ~ 190' bgs
 - 12" steel screen and casing
 - Screen length 500'
 - Specially designed pipe-based, wire-wrapped



New Solutions to Old Challenge Texas



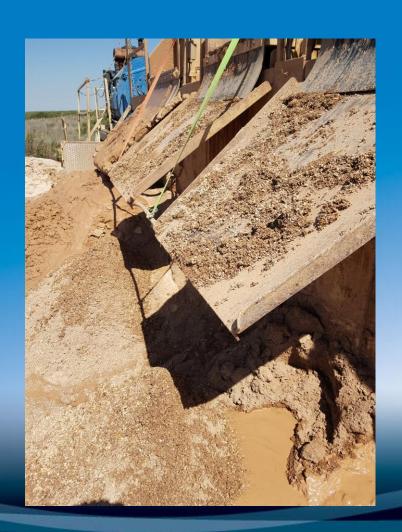


Installation





Screen Section Formation





Well Materials



Exit Location 2,330' From Entry



Start Back-Reaming



Start of Well Installation





Success



Initial Development



Final Test Pumping



Well Head



Results

- Pump step test
 - Max flow of 910 gpm (560 gpm from east side pump and 350 gpm from west side pump)
- Continuous pump test
 - 48 hrs at 650 gpm (east side pump only)
- Current online production ~650 gpm (continuous). 13' of available head above west end of well screen at this pump rate

Summary

- Horizontal Directional Drilling (HDD) methods are a viable method to install water supply wells
- Horizontal vertical couplets may have limited flow rates
 - Production is directly related to the proximity of horizontal laterals to vertical well.
- Well material considerations are important for horizontal wells
 - Maximize open are AND maintain strength for installation
- Horizontal wells require a unique development approach
- Advantages of horizontal water wells
 - Target thin aquifers
 - Surface directly above aquifer is inaccessible for drilling equipment
 - Access water under surface water (streams, lakes, etc.)

Thank You!

Questions???

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