

**PRODUCED WATER TREATMENT USING CROSSFLOW FILTRATION HYDROCYCLONE  
BASED ON CERAMIC MEMBRANES**

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We report on the development of a crossflow filtration hydrocyclone (CFFH) as a hybrid hydrocyclone-membrane technology that separates oil-water mixtures to produce water stream that meets standards for discharge into the environment. Simulations and experimental studies demonstrate that rotational flow in the CFFH forces oil droplets away from a membrane surface and decrease fouling of the membrane. The synergistic benefits of hybridizing membrane and hydrocyclone technologies are shown for the two cases when the tail pipe of a deoiling hydrocyclone is replaced with ceramic tubular microfiltration membranes of two different pore sizes: 0.14  $\mu\text{m}$  and 3.5  $\mu\text{m}$ . Ongoing work is focused on maximizing the clean water permeate stream while maintaining the reduction in fouling.

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