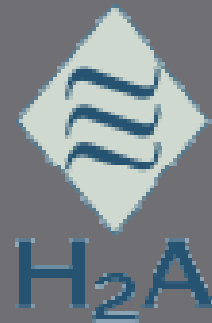


*Real World Application
of LNAPL Transmissivity
to a Late Stage/Mature
LNAPL Plume Site*

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LNAPL Recovery - When is Enough, Enough?

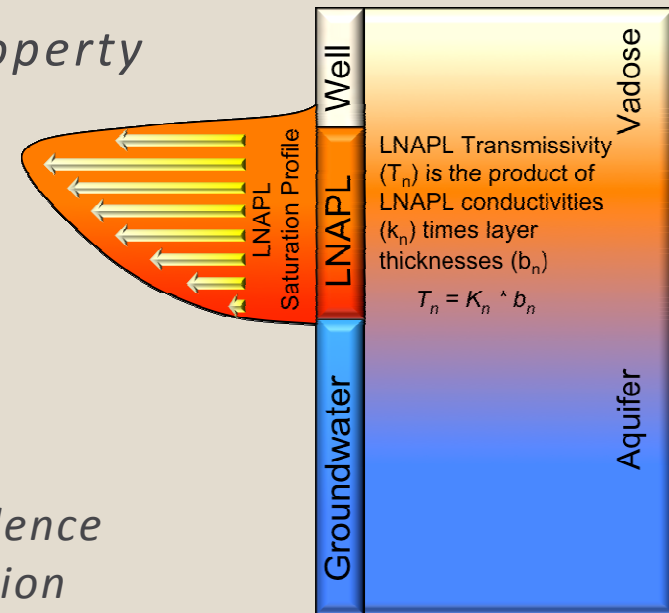
- *Most Large-Scale Industrial Facilities Have Fully Developed LCSMs*
- *Risks Have Been Fully Defined*
- *Significant Quantities of LNAPL Have Been Recovered via Effectively Implemented Active Remediation Techniques*
- *Plumes are Mature and Stable*
- *When is Enough, Enough?*
- *Controlled Application of LNAPL Transmissivity (T_n) Could be the Answer*

Overview

- *Introduction*
- *LNAPL Transmissivity – Definition, Measurement, Application*
- *Regulatory Considerations*
- *Real World Application at a Texas Refinery*
- *Summary*

An Ideal Metric

- *Collective Property*
 - *incorporates physical/chemical properties of the aquifer and of the LNAPL (e.g., permeability, viscosity)*
 - *incorporates LNAPL type (benzene versus bunker oil)*
 - *incorporates aquifer type (sand versus clay)*
- *Fundamental or Characteristic Property*
 - *repeatable for given conditions*
- *Saturation/Mass Driven*
 - *multiphase saturation distribution*
 - *varies directly with LNAPL mass*
- *Easily Measured*
 - *supported with multiple lines of evidence*
 - *obtained prior to or during remediation*

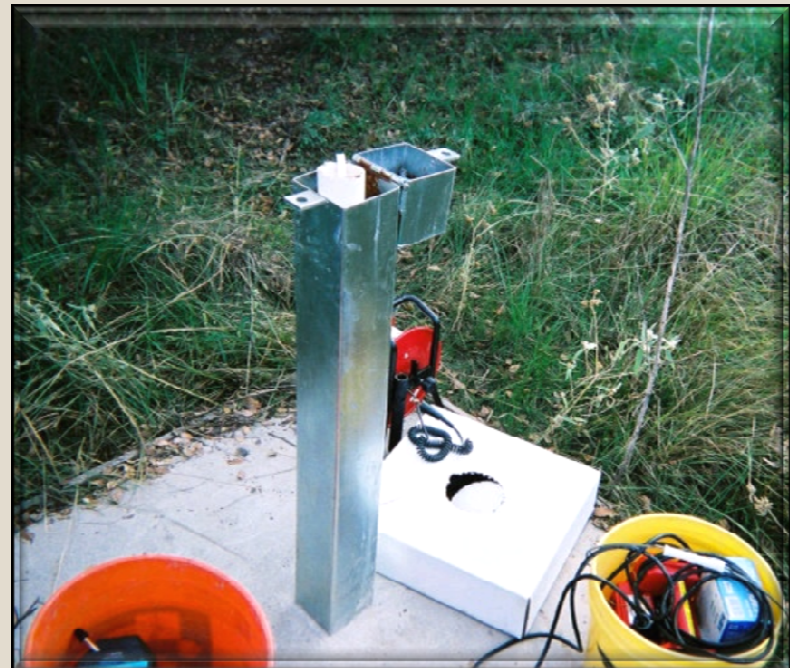


Measurement Techniques

- *New ASTM standard, Standard Guide for Estimation of LNAPL Transmissivity (ASTM E2856-13)*
- *Goals included:*
 - *Identification of Critical Assumptions and Best Practices*
 - *Standardization of Methods*
 - *Method Selection Criteria Matrix*
 - *Consistency of Calculations*
 - *Large Dataset of Comparable Values*
 - *Extend the Science and Practical Application*

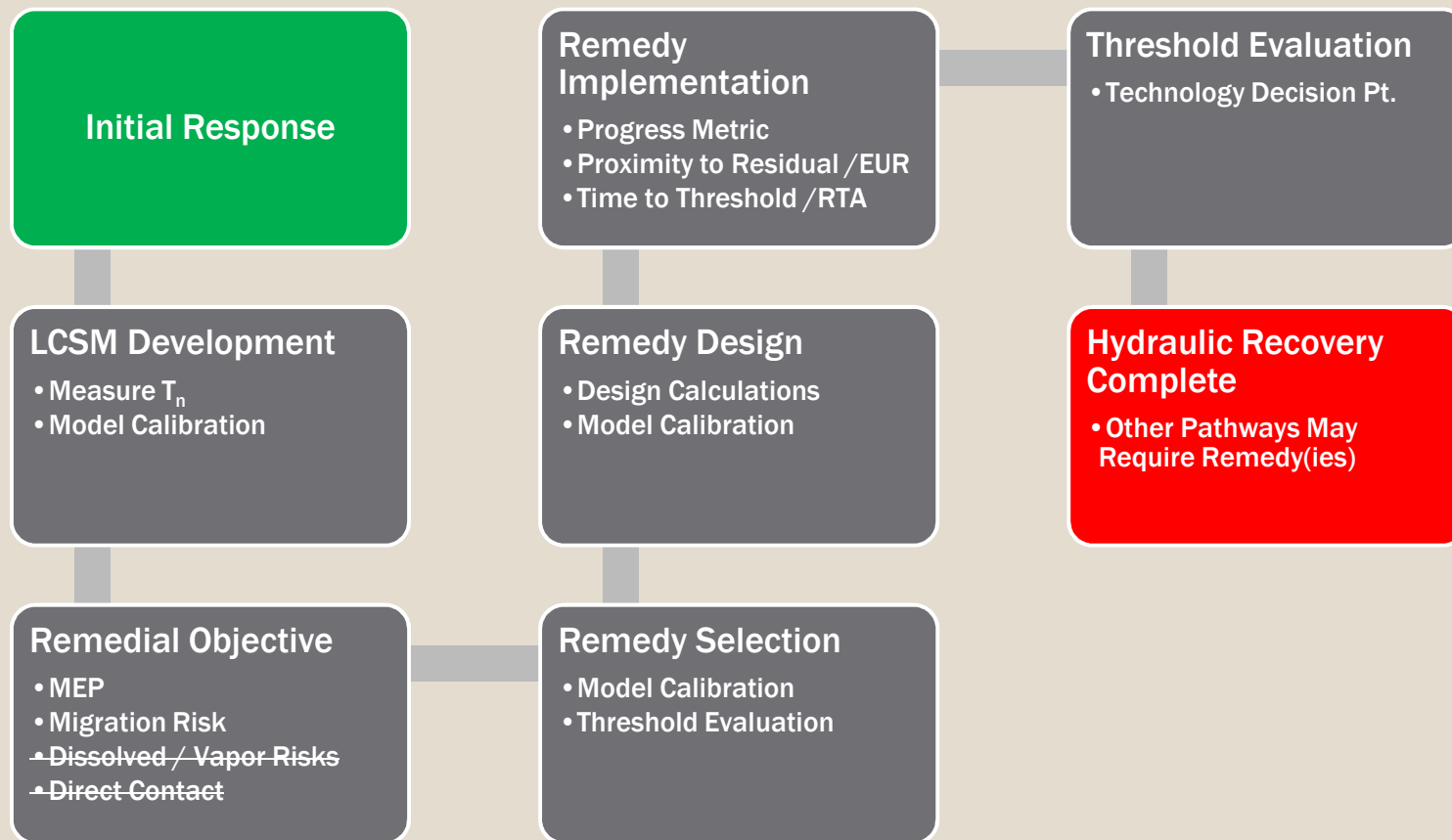
Measurement Techniques

- *Four Primary Measurement Methods (ASTM 2013)*
 - *Baildown/Slug Testing*
 - *Manual Skimming Testing*
 - *Recovery Data Analysis*
 - *Tracer Testing*



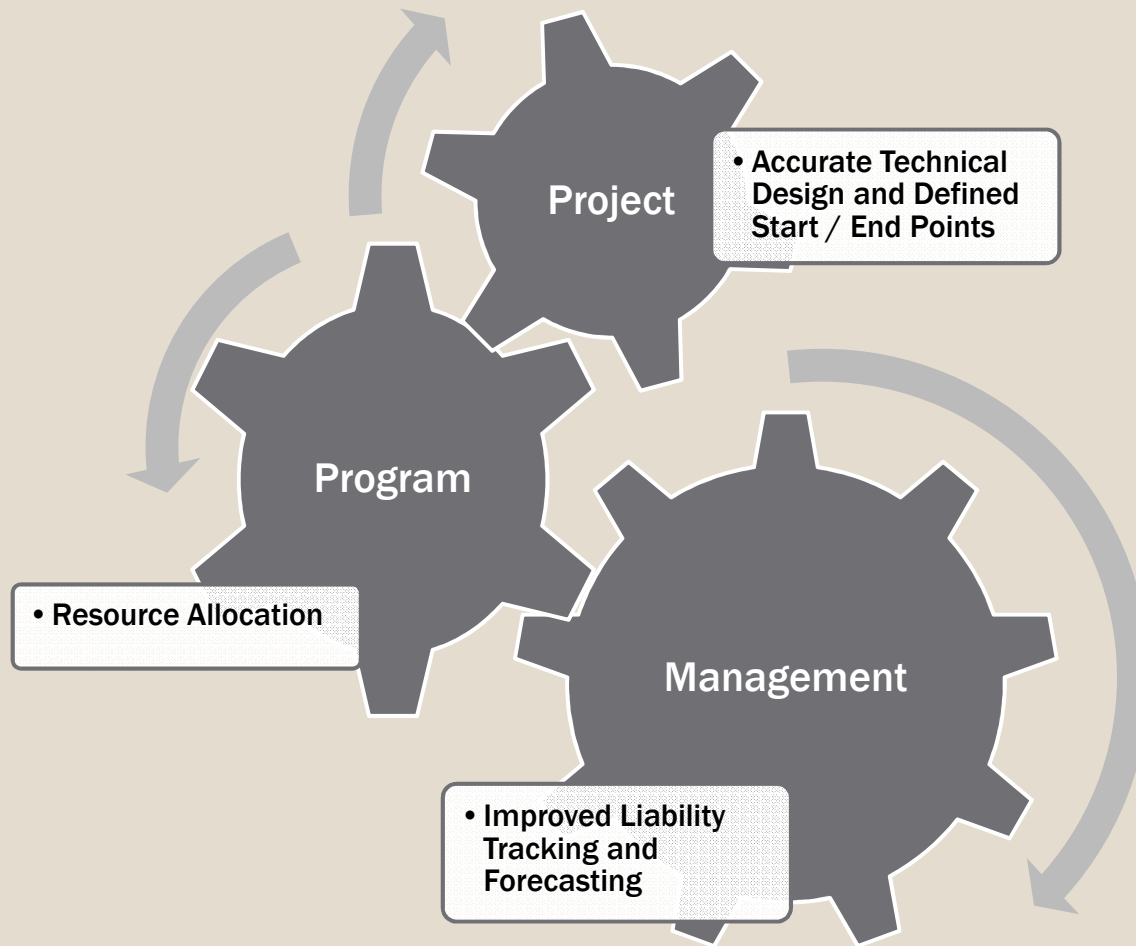
Application Through Project Life Cycle

LNAPL Transmissivity



Strategic Application

LNAPL Transmissivity



TRRP-32, Risk-Based NAPL Management

Regulatory Considerations

	STEP
STEP 1	<i>Conduct NAPL Assessment</i>
STEP 2	<i>Identify NAPL Response Triggers</i>
STEP 3	<i>Determine NAPL Response Objectives and Endpoints</i>
STEP 4	<i>Develop NAPL Management Strategy</i>
STEP 5	<i>Implement NAPL Management Strategy and Evaluate NAPL Response Effectiveness</i>

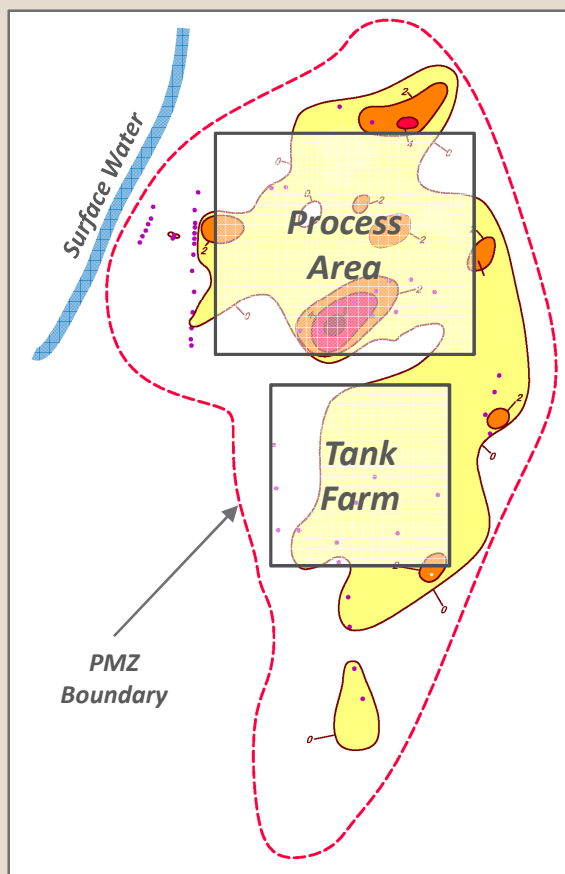
TRRP-32, Risk-Based NAPL Management

Regulatory Considerations

Endpoints (TRRP-32)	Migrating NAPL Zone Trigger	Recovery Only	<ul style="list-style-type: none"> • T_n time-series analysis
		Control (via TI)	<ul style="list-style-type: none"> • Model Calibration Parameter • Hydraulic Recoverability Metric
		Recovery	<ul style="list-style-type: none"> • T_n time-series analysis
	NAPL Contact w/ GW Zone Trigger	Recovery Only	<ul style="list-style-type: none"> • Design Parameter • “Readily Recoverable” Metric
Design	<ul style="list-style-type: none"> • Technology Selection Based on Hydraulic Recoverability of LNAPL • Model Calibration Parameter to Generate LNAPL Production Curves • Equipment Sizing, Volumetric Waste Mgmt. Plans • Fixed Base / Mobile Infrastructure Cost-Benefit Analysis 		
Performance Evaluation	<ul style="list-style-type: none"> • Operational Performance Metric • Model Calibration Parameter • Hydraulic Recoverability Metric 		

Implementation of T_n at a Texas Refinery

Real World Application



- *Mature Hydraulic Recovery and Control System*
- *56 Operating Recovery Wells in Compliance Plan*
- *LNAPL and Dissolved-Phase Plumes Stable*
- *Facility-Wide Plume Management Zone (PMZ)*
- *TRRP-32 Recovery Endpoint, “Recover Readily Recoverable NAPL Fraction”*

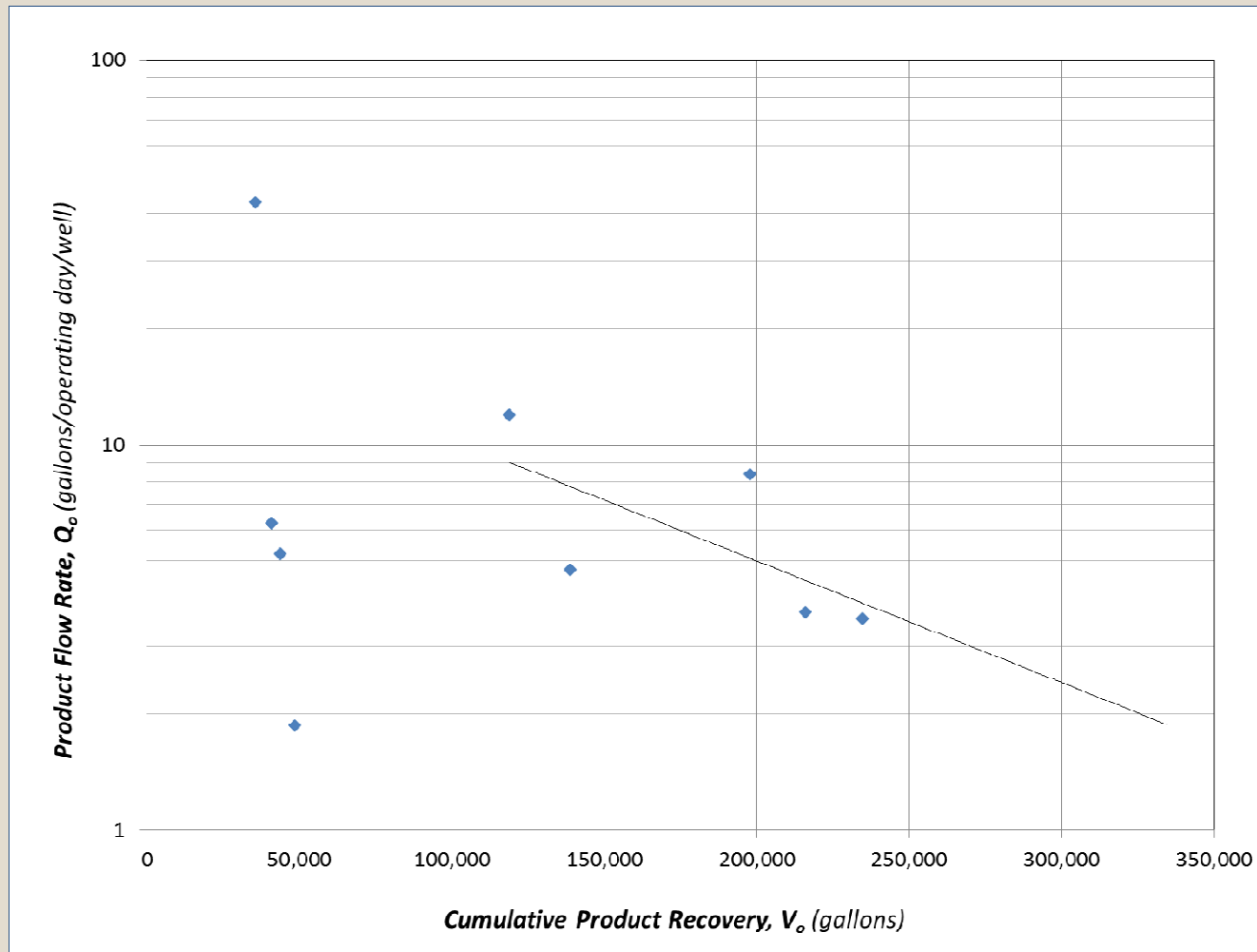
Implementation of T_n at a Texas Refinery

Real World Application

<i>Average Well Total Depth (feet)</i>	40.8
<i>Average Depth to Groundwater (feet)</i>	32.5
<i>Number of Wells with Measurable NAPL</i>	57 (37.0%)
<i>Apparent NAPL Thickness Range (feet)</i>	0.01 - 7.89
<i>2013 Groundwater Recovery (gallons)</i>	11,719,192 (99.5%)
<i>2013 Hydrocarbon Recovery (gallons)</i>	57,363 (0.5%)
<i>Average Fluid Recovery Rate (gpm)</i>	18
<i>Aquifer Hydraulic Conductivity (feet/day)</i>	6.47

Implementation of T_n at a Texas Refinery

Real World Application



Overview of SCOR™ Program

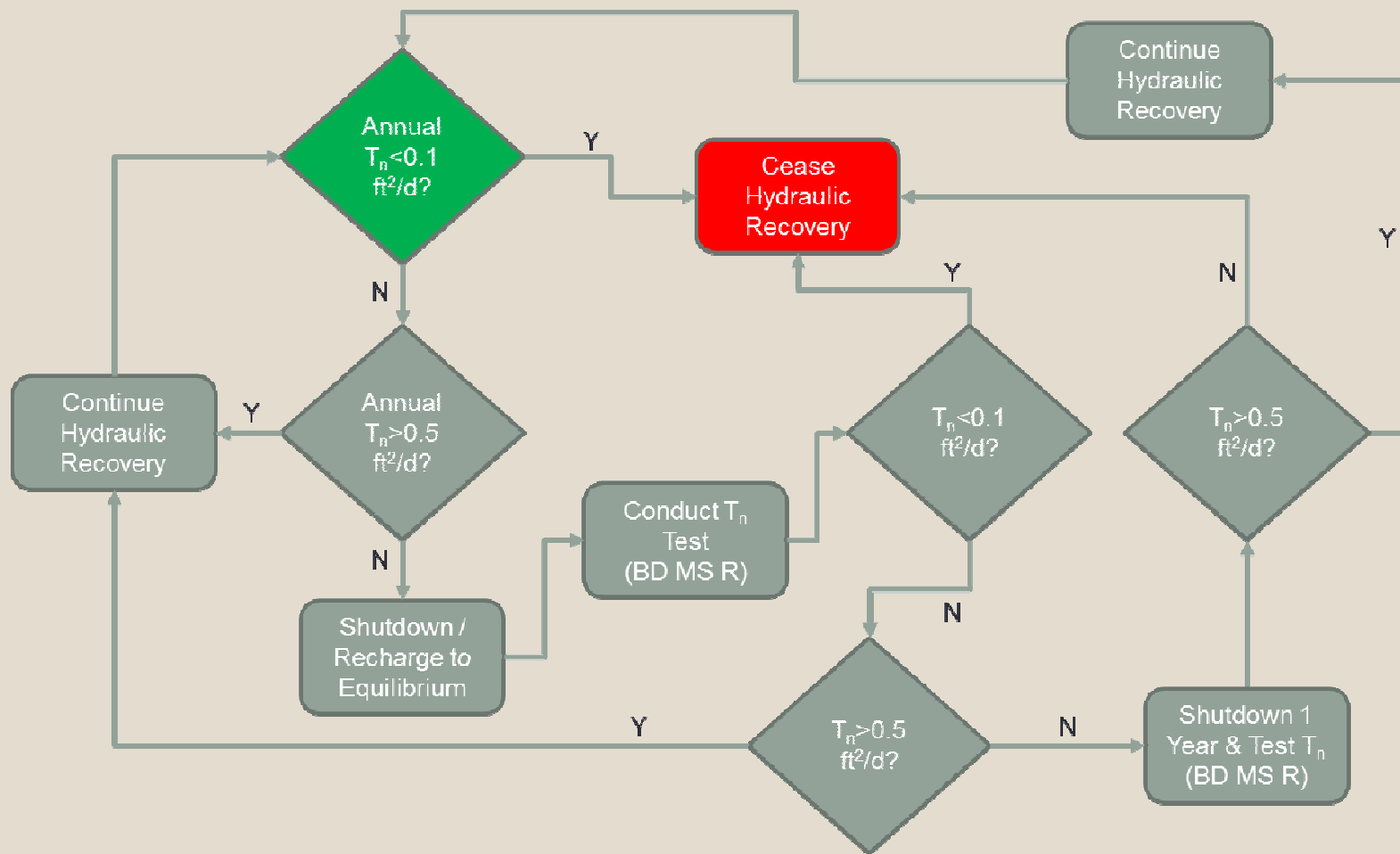
Real World Application

- *TCEQ-Approved SCOR™ Program, Based on LNAPL Transmissivity (shutdown, control, operation, and recharge)*
- *Hydraulic Control Wells to Remain Operational*
- *All Other Recovery Wells Evaluated for Shutdown Using LNAPL Transmissivity*
- *Combination of Annual Recovery-Based T_n and Short Term Test T_n (via baildown, manual skimming, ratio tests)*
- *Test of Operating Wells for T_n versus 0.1 and 0.5 feet²/day Thresholds*
- *Operating Wells Must Requalify Each Year to Continue Operating*



Overview of SCOR™ Program

Real World Application



Results of 2014 SCOR™ Plan Implementation

Wells Evaluated per 2013 Annual Recovery

56

Hydraulic Control Wells (continue operation)

22 (39%)

$T_n > 0.5 \text{ ft}^2/\text{day}$ (continue operation)

6 (11%)

$T_n < 0.1 \text{ ft}^2/\text{day}$ (shutdown)

11 (20%)

$0.1 \text{ ft}^2/\text{day} \leq T_n \leq 0.5 \text{ ft}^2/\text{day}$ (short-term test)

17 (30%)

Wells Evaluated per Short-Term Test

14

$T_n > 0.5 \text{ ft}^2/\text{day}$ (continue operation)

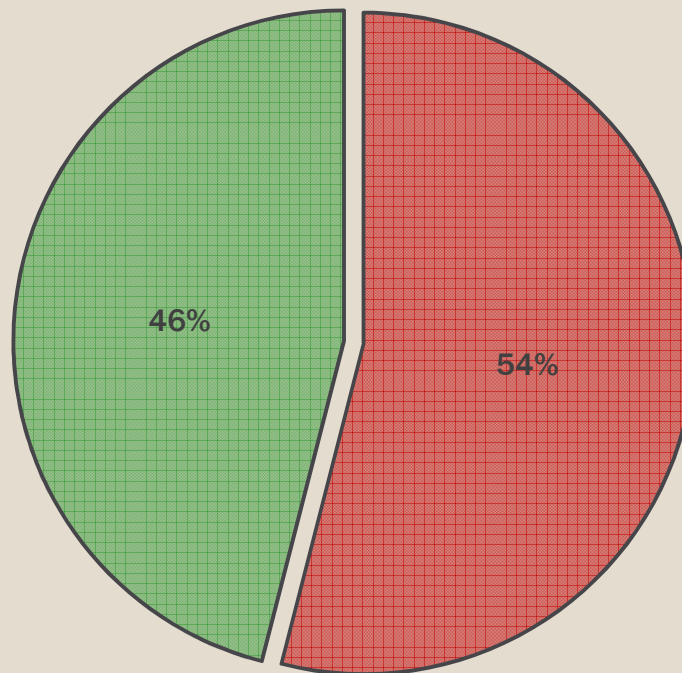
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Results of 2014 SCOR™ Plan Implementation

Real World Application

Shut Down

Shutdown Based on Annual T_n Evaluation	11 (42%)
Shutdown Based on Short-Term T_n Evaluation	15 (58%)
TOTAL	26



Operate

Control Wells	22 (42%)
Continue Operation Based on Annual T_n Evaluation	6 (58%)
Continue Operation Based on Short-Term T_n Evaluation	2 (58%)
TOTAL	30

Total = 56 Recovery Wells

Implementation of T_n at a Texas Refinery

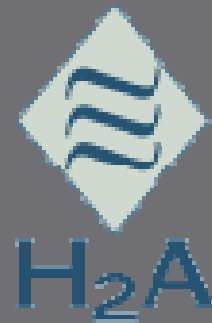
Summary

- *LNAPL Transmissivity is an Ideal Leading, Progress, and Endpoint Metric*
- *Multiple Applications Throughout Project Life Cycle, Strategic Consideration at Program and Management Levels*
- *Defines “Readily Recoverable” and Answers the Question “When is Enough, Enough?”*
- *Application at this Texas Refinery Resulted in More Efficient Use of Available Resources and Optimization of the Existing Remediation System*

Questions/Comments

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